

SUSTAINABILITY MANIFESTO

CODA
C O D A A U D I O



www.codaaudio.com



PIONEERING TECHNOLOGY & ECO-RESPONSIBLE DESIGN

Since its inception in 1994, CODA Audio has been a trailblazer in developing innovative, efficient, and environmentally conscious audio solutions. Our holistic, in-house approach—spanning design, production, and quality control—enables us to minimise waste, reduce energy consumption, and streamline logistics, significantly lowering our ecological footprint.

Through proprietary and patented technology, CODA Audio achieves groundbreaking performance with smaller, lighter systems that outperform larger, less efficient alternatives. Our speakers weigh up to 50% less and are 35% more compact than competing products, while still delivering superior sound quality. This reduction in size and weight translates to decreased material usage, lower energy demands, and more sustainable transport, ensuring that CODA Audio sets new industry standards for responsible sound solutions.





INNOVATIVE DESIGN AND MANUFACTURING

Our exclusive and patented technologies optimise performance while reducing environmental impact.

Revolutionary Transducer Technology: Our Annular Ring Diaphragms, DDP, and DDC Drivers provide unmatched efficiency, ensuring that our speakers produce clearer, more powerful sound while being significantly lighter and smaller than conventional alternatives.

Precision-Optimised Sound Systems: CODA's line array and point source solutions deliver more output with fewer speakers, reducing the number of units required for the same sound coverage. This results in lower material consumption, fewer transportation emissions, and a more sustainable industry footprint.

Durable, Weather-Resistant Construction: Designed for longevity and equipped with high weather protection, CODA Audio products are built to withstand extreme conditions, significantly reducing the need for replacements and minimising electronic waste.



RESPONSIBLE MATERIAL SOURCING

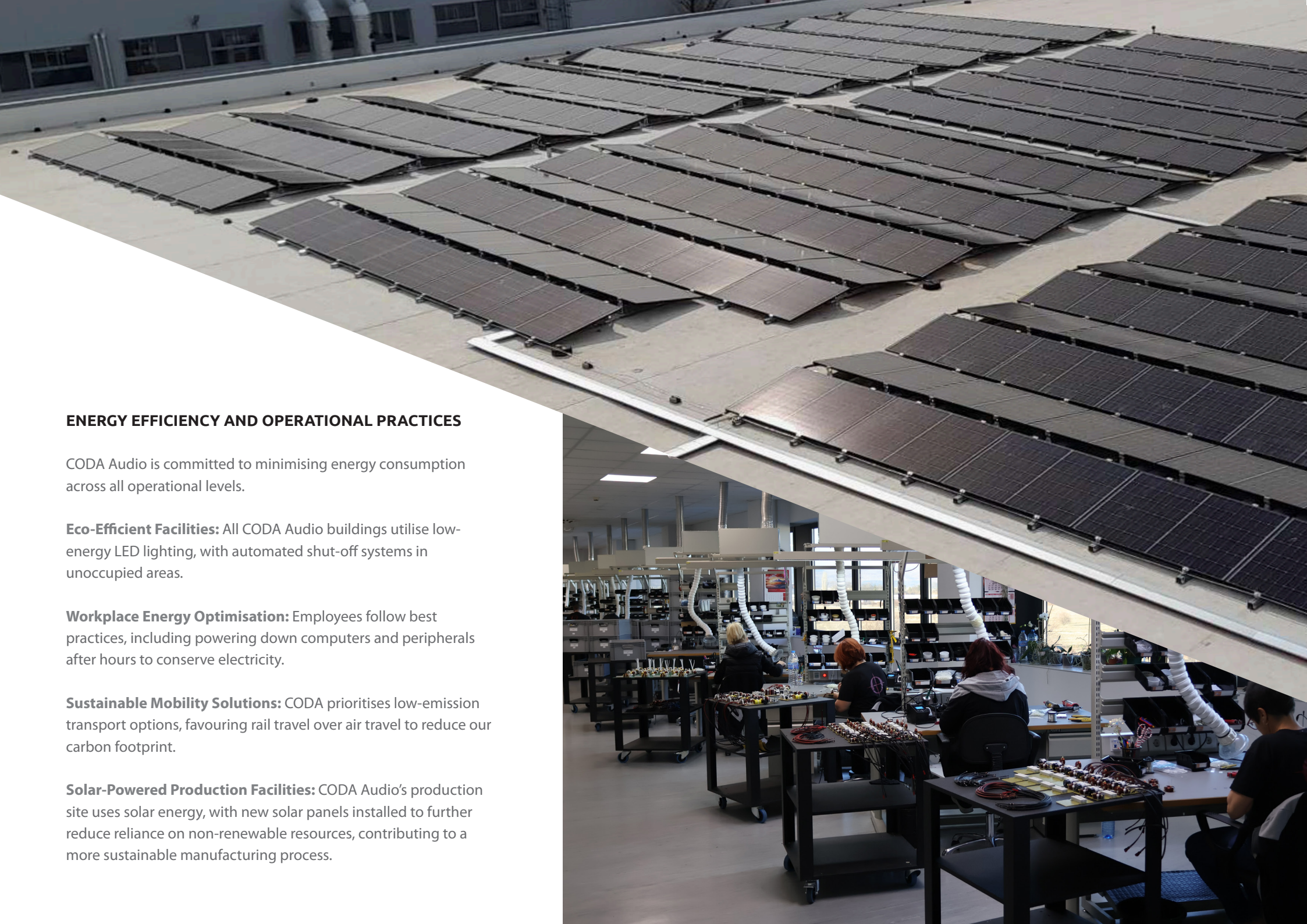
We meticulously select sustainable, high-quality materials and employ ethical production processes.

Eco-Friendly Cabinet Construction: Our speaker enclosures are crafted from wood sourced exclusively from certified sustainable forests, ensuring responsible forestry practices and reduced environmental impact.

Regionally Sourced Metalwork: By procuring metal components from within Europe, we cut transportation-related CO₂ emissions while maintaining stringent quality control and consistency.

High-Precision European Manufacturing: Our entire production process adheres to ISO 9001:2000 standards, ensuring ecological responsibility and superior product reliability.





ENERGY EFFICIENCY AND OPERATIONAL PRACTICES

CODA Audio is committed to minimising energy consumption across all operational levels.

Eco-Efficient Facilities: All CODA Audio buildings utilise low-energy LED lighting, with automated shut-off systems in unoccupied areas.

Workplace Energy Optimisation: Employees follow best practices, including powering down computers and peripherals after hours to conserve electricity.

Sustainable Mobility Solutions: CODA prioritises low-emission transport options, favouring rail travel over air travel to reduce our carbon footprint.

Solar-Powered Production Facilities: CODA Audio's production site uses solar energy, with new solar panels installed to further reduce reliance on non-renewable resources, contributing to a more sustainable manufacturing process.



WASTE REDUCTION AND RECYCLING

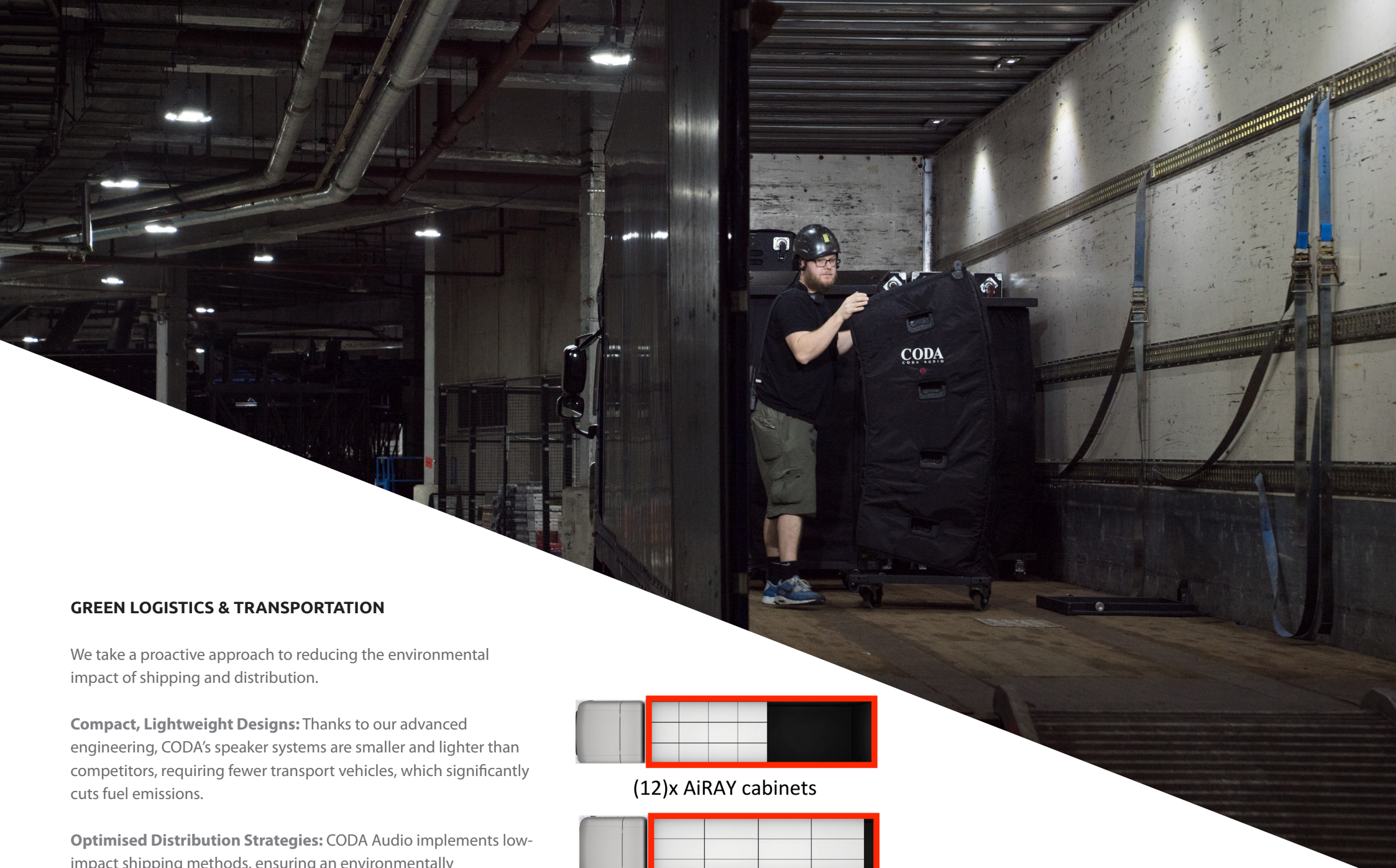
Sustainability is woven into every facet of our operations, from materials usage to waste management.

Paperless Workflow: CODA Audio has transitioned to fully digital documentation, reducing paper waste across internal operations, accounting, and external communications.

Comprehensive Recycling Programmes: We rigorously sort and recycle wood, metal, plastic, cardboard, and paper waste to minimise landfill contributions.

Electronic Waste Reduction: Used components, ink cartridges, and outdated hardware are collected and recycled in adherence to sustainability best practices.

Sustainable Packaging Solutions: CODA prioritises reusable and recyclable materials, actively working towards eliminating plastic waste in packaging.

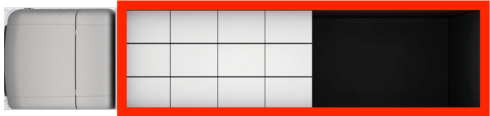


GREEN LOGISTICS & TRANSPORTATION

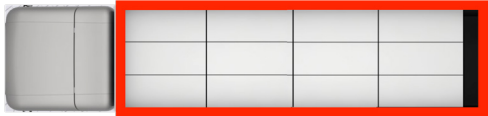
We take a proactive approach to reducing the environmental impact of shipping and distribution.

Compact, Lightweight Designs: Thanks to our advanced engineering, CODA's speaker systems are smaller and lighter than competitors, requiring fewer transport vehicles, which significantly cuts fuel emissions.

Optimised Distribution Strategies: CODA Audio implements low-impact shipping methods, ensuring an environmentally responsible supply chain that minimises unnecessary transportation emissions.



(12)x AiRAY cabinets



(12)x std 2x12 cabinets



AiRAY



CiRAY



ViRAY

LONGEVITY & PRODUCT RESPONSIBILITY

Our products are engineered for extended lifespan, reducing replacement cycles and electronic waste.

Engineered for Durability: CODA Audio products undergo rigorous testing to ensure they withstand demanding environments, reducing the need for frequent replacements.

Seamless Compatibility: Our latest amplifiers and systems are designed to integrate with previous-generation products, allowing clients to extend the life of their existing investments while reducing unnecessary waste.

Extended Product Servicing: We offer long-term spare parts availability and maintenance support, ensuring our systems remain in peak condition for years to come.



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SHAPING THE FUTURE OF SUSTAINABLE AUDIO

At CODA Audio, sustainability isn't just a goal—it's the foundation of our innovation. By continuously refining our technology, optimising manufacturing processes, and championing eco-friendly initiatives, we remain committed to creating audio solutions that deliver unparalleled performance with minimal environmental impact.

Through our unwavering dedication to responsible design and production, CODA Audio is redefining what it means to be a leader in sustainable sound solutions.



Pioneering Innovation, Superior
Performance and Unrivalled Sustainability.



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